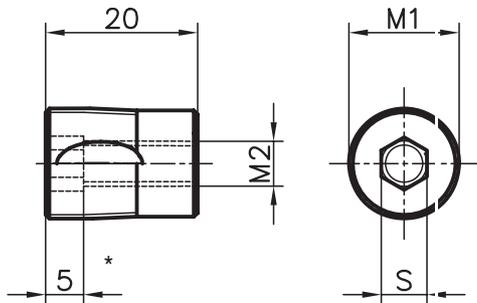


Self-cutting threaded insert



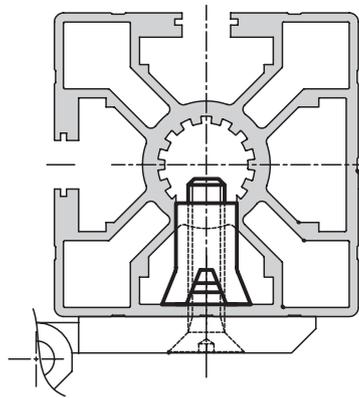
Application

The self-cutting threaded insert has the advantage that no machining is required in order to attach elements on the face. Connections subject to tensile stress are primarily only ideal. This means that attaching levelling feet or casters is not recommended.

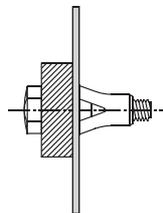
Note that there is no thread around * the hexagon socket.

Specification

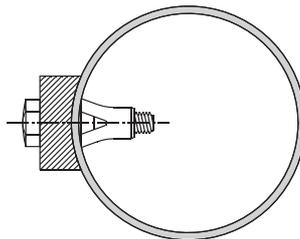
Zinc-coated steel



Attachment to extrusion



Attachment to sheets



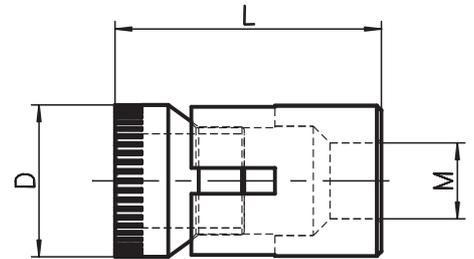
Attachment to tubes

Order data			Order number	
Self-cutting *				
Thread			Extrusion base	
M1	M2	S	50/40	30
M14.5	M6	6	A33-06	
M14.5	M8	8	A33-08	
M13	M5	6		B33-05
M13	M6	6		B33-06
M13	M8	8		B33-08

* Not suitable for casters/levelling feet



Threaded dowel



Application

The patented two-part dowel is securely anchored in the component during assembly by spreading apart whilst being flush with the surface.

The dowel is placed directly into the hole with the object. The circumferential knurling keeps the expanding cone in the hole flush with the surface, the sleeve expands as it is tightened (commercially available screw) against rotation to the rear of the extrusion.

Specification

Zinc-coated steel

Order data		Order number	
Thread	Base	Hole \varnothing	
M	D x L	50	
M5	8 x 22	A33-85	$\varnothing 8 \times 21.5$
M6	10 x 27	A33-86	$\varnothing 10 \times 27$
		50/40	
M8	13 x 28	A33-88	$\varnothing 13 \times 28.5$
		40/30	
M5	8 x 22	B33-85	$\varnothing 8 \times 15$
M6	10 x 27	B33-86	$\varnothing 10 \times 18$

Order data	Order number
Clamping tool for M8	E96-8